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**D4635-043**

**Job Sheet 167055-I**



Part No: D4635-043

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |
| 90    | Start up Operation | 1 Ea  |            | 11/16/17 | 0.00      | 0.00    | Start Up Small Fab    |           |
| 100   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 1.00    | Small Fab             |           |
| 110   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Small Fab             |           |
| 120   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC5                   |           |
| 130   | Packaging          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Packaging3            |           |
| 140   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC21                  |           |

Part Op 100 - \*\*\* APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET  
Descriptions: DRY FOR ONE HOUR\*\*\* PLASTIC-WELD 2 BATCH: \_\_\_\_\_ 1- Assemble as per Dwg D4635-042 2-  
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

### Job Allocations

| Operation             | Component Part        | Required | Inventory | Allocated | Std Qty |
|-----------------------|-----------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4635-143             | 1        | 0         | 0         | 0       |
|                       | D4646-1-5011752       | 10       | 25        | 0         | 0       |
|                       | D4652-3-3011749       | 1        | 0         | 0         | 0       |
|                       | D4652-5-3011755       | 1        | 11        | 0         | 0       |
|                       | D4655-1-3005880       | 1        | 17        | 0         | 0       |
|                       | D4708-9-5001856       | 1        | 5         | 0         | 0       |
|                       | D4728-045-5018498     | 1        | 9         | 0         | 0       |
|                       | D4728-061-5018436     | 1        | 11        | 0         | 0       |
|                       | D4743-1-5008378       | 1        | 22        | 0         | 0       |
|                       | MS21044-N08-5005143   | 4        | 86        | 0         | 0       |
|                       | MS21919-WDG8-5005142  | 3        | 30        | 0         | 0       |
|                       | MS24693-BB51-FM128052 | 4        | 323       | 0         | 0       |
|                       | NAS1149DN832JFM137583 | 4        | 1,752     | 0         | 0       |
|                       | PLT1.5M-C1FM129712    | 3        | 2,950     | 0         | 0       |
|                       |                       |          |           |           |         |
|                       |                       |          |           |           |         |
|                       |                       |          |           |           |         |

### Part Specifications

Specifications could not be found.

Plex 10/23/17 3:14 PM dart.poulin.mario